**Executive Summary**

X-Cali was founded in September 2017 with five shareholders who are young and talented engineers. The main purpose of the company is to make the qualified technologic products affordable for everyone. Various control projects, software and hardware development are main interests of X-Cali.

The engineers of X-Cali are gaining experience with each single project. Their main motivation is to find innovative solutions to complicated problems. Collaboration between them is at top level. They work in harmony and try to do their best in each project.

The first project of the X-Cali is composed of two robots carrying a plank collaboratively through a maze. There are some physical restrictions for the robots and rules for the maze solving process. For example, direct communication between the robots is not allowed. There will be two modes for the robots which are master and slave modes. Master robot will go first through the maze and slave robot will follow. The complexity of making L-turns and U-turns without direct communication between the robots makes the problem complicated.

A planned and systematic study has been conducted by the engineers of X-Cali. In order to increase the chance of achieving the goal, different approaches to the problems were analyzed and all the possibilities were considered. Implementation of the hardware and software subsystems of the project was conducted according to specifications and constraints that are determined by the Standard Committee.

**Introduction**

This report describes the hardware and software progress and implementations carried out so far.

As the company X-Cali, we have completed most of the hardware implementation of the project. Physical architecture of the robot has been designed and almost finalized. We have also remarkably proceeded at the software part of the project. For subsystems, the design procedure was completed and final decisions were made. Even though we do not have a full functioning robot now, we made tests on subsystems and the results of these tests are included in this report.

Detailed description of the overall system and subsystems are given in this report. Technical details of designed systems were explained. Moreover, block diagrams, flow charts and 3D technical drawings of the subsystems are included. At the “Modifications to Conceptual Design” part, all the development and modifications to the system were clearly clarified. The cost and risk analyses of the robot are made. Finally, we mentioned our future plans in “Development Schedule”.

**Conclusion**

The engineers of the company X-Cali have prepared this report in order to inform customers about the progress of the project implementation. The present situation of the project was explained elaborately. The detailed solutions we have come up with were included.

All the subsystems, modifications to the conceptual design, the risk analysis and safety issues were included. Necessary tests were made for the subsystems. The test procedures were explained and the test results were interpreted in this report. Detailed explanations of the overall system and subsystems were given. Team members went shopping last week and bought necessary components, hence the cost table was updated. Gantt Chart was also updated.

At this point, we can say that our robot is almost ready. Our design and implementation is almost finished, only slight improvements will be done. We are working to succeed and finish this project as soon as possible.